

PRODUCTS AVAILABLE FROM STOCK

# NEW UPRIGHT

## REFRIGERATORS AND FREEZERS



30 YEARS  
OF EXPERIENCE



PRODUCT MADE IN EU

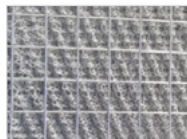


# TECHNOLOGIES IN DORA METAL REFRIGERATORS



## //Refrigerating unit in the form of monoblock

The unit located outside the chamber facilitates access, maintenance and cleaning of refrigerating system.



## //Dust filter (option)

The condenser's dust filter separates solid particles from air protecting the condenser.



## //Proecological refrigerant R290

It is more productive and concentrated, saves energy consumption and reduces the appliance's noise level.



## //AISI 304

The higher standard stainless refrigerators are made of AISI 304 steel in whole.



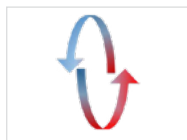
## //Foot door opening (option)

Practical and ergonomic solution used in Premium stainless refrigerators improves work in the kitchen



## //Extruded Guides

Extruded side guides for increased hygiene inside the chamber.



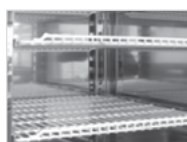
## //Forced air circulation

Technology which ensures ideal temperature distribution in the chamber, in addition, forms a curtain preventing escape of cold air.



## //Automatic condensate evaporation

Automatic condensate evaporation after evaporator defrosting cycle - ensure maintenance free operation of equipment.



## //Frames for guides

The steel rack for the guides allows changing freely the height of shelves and adjusting the space according to the needs.



## //Audible signalling

Open door signalling.



## //Simplified cleaning

All the edges inside the appliance are rounded to facilitate cleaning and protect against dirt accumulation.



## //Swing door panel

The panel facilitates maintenance of refrigerating unit, cleaning of evaporator and service works.



## //Increased capacity

The interior without fan significantly increases the chamber's net capacity, ensures better use of space inside the stainless refrigerator.



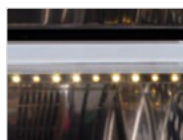
## //Low and high temperature alarm

The appliance informs by acoustic signal and message displayed on the controller that the High Temperature Alarm or Low Temperature Alarm threshold is exceeded.



## //Door with self-closing device (option)

Special construction of hinge makes that you don't have to remember about closing the door.



## //LED Lighting (option)

The used light is characterised by high reliability which results directly in energy saving and ensures proper illumination of chamber interior.



## //Touch panel (optional)

Touch control panel for increased comfort in use.



## //Monitoring (option)

Remote monitoring of equipment operation.



## //Touch control panel

Touch control panel with automatic ECO function and sealing in IP65 standard. Energy consumption is optimized by proper management of compressor work and fans in cooling system.



## //Profiled holders

Profiled holders ensure comfort and ease of use.



## //Insulation

Injected polyurethane insulation is based on 4th generation frother - Hydrofluoroolefin product invented in USA. It's environmental friendly and 10-12% more efficient than traditionally used cyclopentane.



## //Seals

Easy-to-replace magnetic seals.



## //Lock

Lock as standard.

# EQUIPMENT OF REFRIGERATORS AND FREEZERS

|   | STANDARD LINE             | STANDARD PLUS LINE       | PREMIUM LINE             |
|---|---------------------------|--------------------------|--------------------------|
| Isolation thickness   | 60mm                      | 60mm                     | 90mm                     |
| Refrigerating monoblock   | ●                         | ●                        | ●                        |
| Refrigerant   | R290                      | R290                     | R290                     |
| Energy class  | C                         | C                        | B                        |
| Climatic class  | 5                         | 5                        | 5                        |
| Type of steel   | Certified stainless steel | Stainless steel AISI 304 | Stainless steel AISI 304 |
| Forced airflow  | ●                         | ●                        | ●                        |
| Reversible door   | ●                         | ●                        | ●                        |
| Automatic evaporation of condensate                                     | ●                         | ●                        | ●                        |
| Replaceable gaskets   | ●                         | ●                        | ●                        |
| Optical and acoustic alarm of opened doors                              | ●                         | ●                        | ●                        |
| Door lock   | ●                         | ●                        | ●                        |
| Touch control panel wit ECO function                                    | ●                         | ●                        | -                        |
| Touch control panel with ECO, super cooling and super freezing function | -                         | ○                        | ●                        |
| Self-closing doors  | ○                         | ●                        | ●                        |
| LED light in chamber  | ○                         | ○                        | ●                        |
| Anti-dust filter on condenser   | -                         | ○                        | ●                        |
| Swing front panel   | -                         | -                        | ●                        |
| High and low temperature alarm  | -                         | -                        | ●                        |
| Extruded guides   | -                         | -                        | ●                        |
| Foot door opening   | -                         | -                        | ○                        |
| Monitoring  | ○                         | ○                        | ○                        |

“●” - in standard

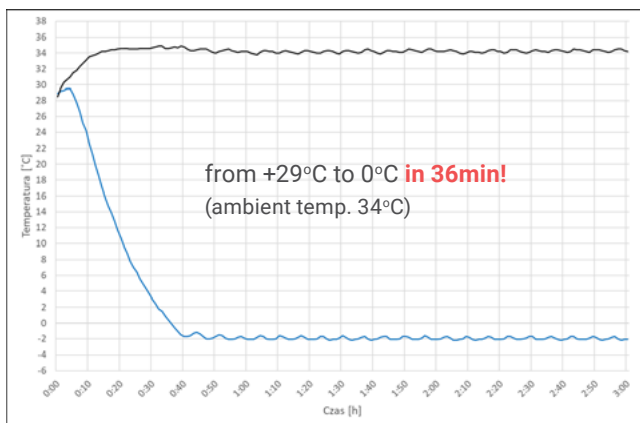
“○” - optional

“-” - not available

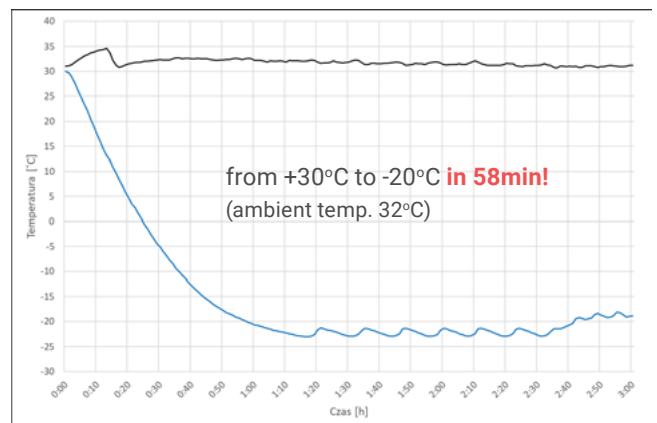
# WHAT IS IMPORTANT IN REFRIGERATOR?

## Dynamics of cooling products

One of the most important but not valued features of refrigerators and freezers is their dynamics. It says how fast particular appliance can chill or freeze some mass of groceries – it has a direct impact on their quality. Each new foodstuff which we place in refrigerator should be chilled or frozen in the quickest possible time to desired temperature. It's very important to eliminate the risk that this new foodstuff will warm too much items which will be directly next to it (or under it). Low dynamics of appliance can in such situation lead to partial defreezing of items which are next to our newly placed groceries – especially when new item has high mass.



Dynamics of refrigerator in STANDARD line

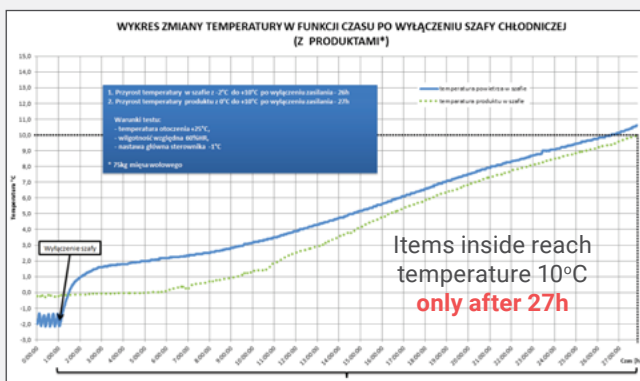


Dynamics of freezer in STANDARD line

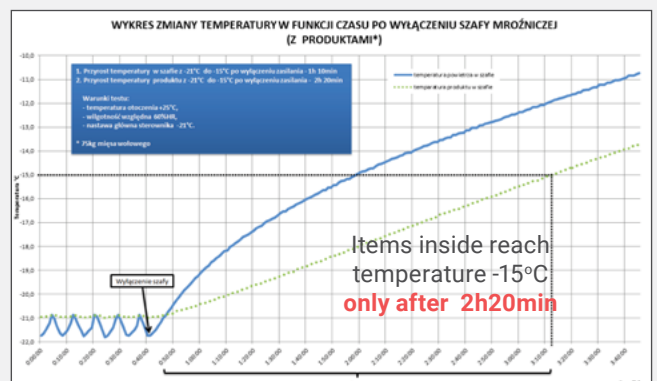
## Autonomy of cooling appliances

One of important features of cooling appliances is their ability to keep low temperature inside. It helps not only to achieve desired dynamics of appliance but also to keep our grocery items in proper temperature during breaks in power supply.

Refrigerators and freezers in PREMIUM line achieve long autonomy thanks to high quality isolation – 90mm width and density 40kg/m<sup>3</sup>

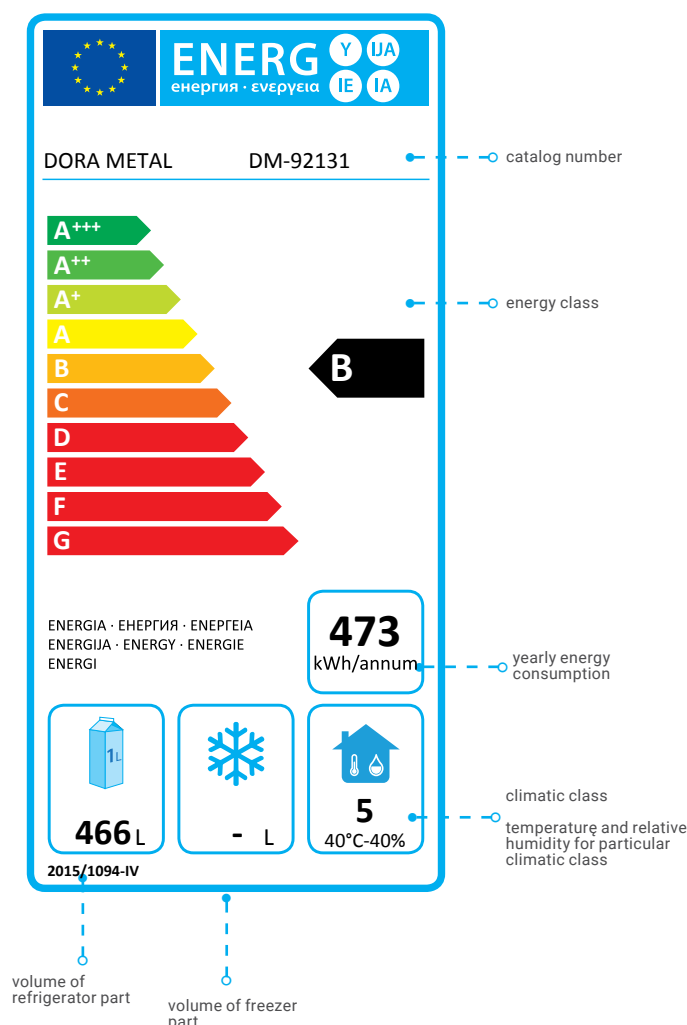


Autonomy for upright refrigerator of PREMIUM line (ambient temp. 25°C)



Autonomy for upright freezer of PREMIUM line (ambient temp. 25°C)

# HOW TO READ ENERGY LABEL AND WHY THIS IS IMPORTANT?



Energy label is very important set of information about performance of given cooling appliance. This is not only obligatory element of appliance's documentation required by EU law but also information about climate conditions in which our product can work and how much it will cost us. Climatic class shows in which conditions appliance will be in line with requirements described in EU standards (higher class means more powerful appliance). Energy class shows if appliance is energy-efficient. Below example shows how energy class directly influences cost of maintenance. This is investment in our lower bills and pre-ecological activity for clean environment around us.

## Refrigerators 700L

Cost of energy\* (net)  
Energy consumption  
Model  
Saving vs. class C  
Saving vs. class D



€ 127 / year  
473kWh / year  
Dora Metal DM-92131  
**€ 44 / year**  
**€ 133 / year**



€ 171 / year  
643kWh / year  
Refrig. in C class



€ 260 / year  
963kWh / year  
Refrig. in D class

## Freezers 1400L

Cost of energy\* (net)  
Energy consumption  
Model  
Saving vs. class E  
Saving vs. class F



€ 955 / year  
3 539kWh / year  
Dora Metal DM-92108  
**€ 326 / year**  
**€ 487 / year**



€ 1281 / year  
4 745kWh / year  
Refrig. in E class



€ 1442 / year  
5 342kWh / year  
Refrig. in F class

\* - taken cost €0,27net for 1kWh

# ENVIRONMENTALLY FRIENDLY PRODUCTS ARE OUR PRIORITY

We don't have to convince anybody how ecology is important these days. Pro-ecological activities are not only modern trends but necessary direction of development of all industry branches, protecting our natural environment. Dora Metal as responsible and ecologically aware producer makes every effort to ensure customers high quality of products and comfort of work without negative impact to natural environment. New line of upright refrigerators is based on new refrigerant R290 which has very low factor GWP. If you will buy new refrigerator from Dora Metal you can be sure that your appliance will be fully environmental friendly.

## IMPORTANT INFORMATION

### HFC

(group of gases of old generation)

Hydrofluorocarbons, don't exist in natural environment. Gases from this group are called f-gases and they include R134a, R404a, R507. These gases are gradually withdrawn from usage.

### HC

(group of gases of new generation)

Hydrocarbons, these gases have very low GWP factor. This group includes R290 (Propane) and R600 (Isobutane)



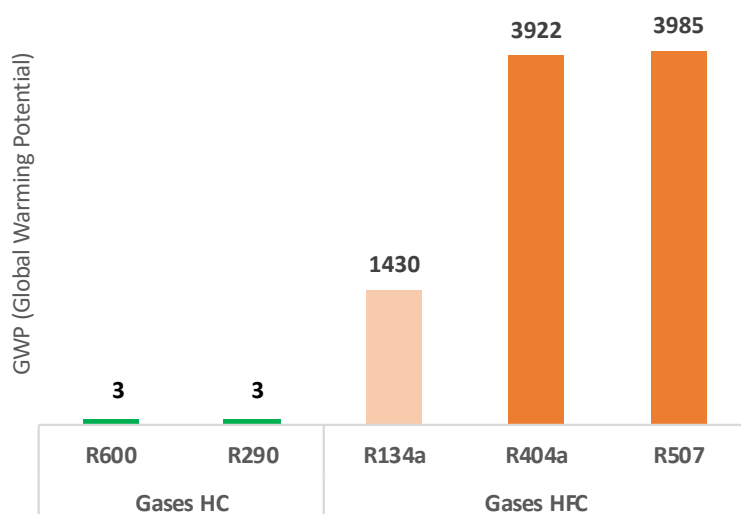
### GWP

(Global Warming Potential)

Potential for creating so-called greenhouse effect. Higher GWP means that gas is more harmful for natural environment

Do you know that since January 2020 sales of appliances with R404a and R507 will be forbidden? Turn attention to cooling agent of product which you are buying.

Potential of creating so-called greenhouse effect



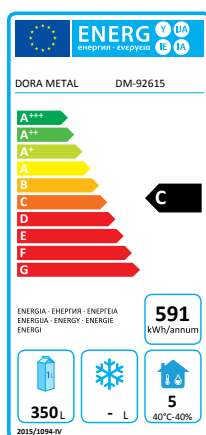


## REFRIGERATORS IN STANDARD LINE

Refrigerators in STANDARD line are the answer for all fundamental expectations of customers. Their biggest advantages are reliability and the best value for money. Excellent ergonomics, wide functionality and high performance will prove their value in every kitchen.

### Refrigerator DM-92615 with solid door

Dimensions (WxDxH): 660x681x2050mm  
 Volume: 440L  
 Energy class: C  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 200W / 230V  
 Cooling power: 336W  
 Temperature: +2/+10°C  
 Equipment: 3 grates 470x510mm



DM-92615-BA (for remote cooling)

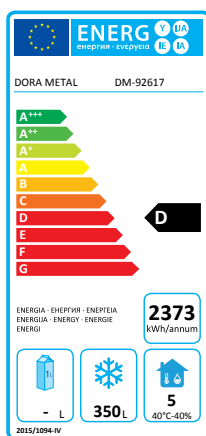
€ 1 590

Model available off-hand



### Freezer DM-92617 with solid door

Dimensions (WxDxH): 660x681x2050mm  
 Volume: 440L  
 Energy class: D  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 405W / 230V  
 Cooling power: 453W  
 Temperature: -14/-21°C  
 Equipment: 3 grates 470x510mm



DM-92617-BA (for remote cooling)

€ 1 885

Model available off-hand

### Options / accessories:

- door with self-closing device € 41
- set of guides (left+right) € 17
- plasticized grate 470x510mm € 15
- LED lighting in chamber (refrigerator) € 80

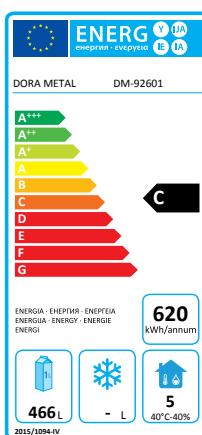
## REFRIGERATORS IN STANDARD LINE

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### Refrigerator DM-92601 with solid door

Dimensions (WxDxH): 720x821x2050mm

Volume: 610L  
 Energy class: C  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 228W / 230V  
 Cooling power: 406W  
 Temperature: +2/+10°C  
 Equipment: 3 pairs of guides  
 3 grates GN 2/1



€ 1 615

Model available off-hand



DM-92601-BA (for remote cooling)

### Freezer DM-92607 with solid door

Dimensions (WxDxH): 720x821x2050mm

Volume: 610L  
 Energy class: D  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 470W / 230V  
 Cooling power: 505W  
 Temperature: -14/-21°C  
 Equipment: 3 pairs of guides  
 3 grates GN 2/1



€ 1 915

Model available off-hand

DM-92607-BA (for remote cooling)

#### Options / accessories:

- door with self-closing device € 41
- set of guides (left+right) € 17
- plasticized grate 2/1 GN € 18
- LED lighting in chamber (refrigerator) € 80



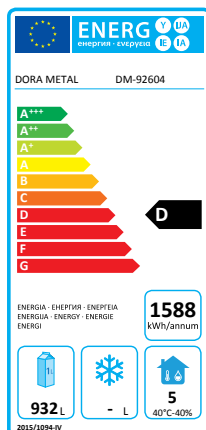
## REFRIGERATORS IN STANDARD LINE

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### Refrigerator DM-92604 with solid door

Dimensions (WxDxH): 1440x821x2050mm

Volume: 1340L  
 Energy class: D  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 413W / 230V  
 Cooling power: 713W  
 Temperature: +2/+10°C  
 Equipment: 6 pairs of guides  
 6 grates GN 2/1



€ 2 395

Model available off-hand

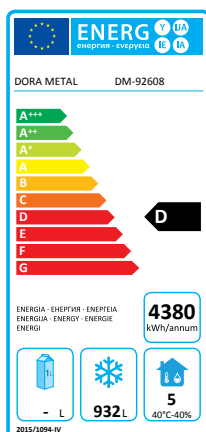


DM-92604-BA (for remote cooling)

### Freezer DM-92608 with solid door

Dimensions (WxDxH): 1440x821x2050mm

Volume: 1340L  
 Energy class: D  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 715W / 230V  
 Cooling power: 735W  
 Temperature: -14/-21°C  
 Equipment: 6 pairs of guides  
 6 grates GN 2/1



€ 3 045

Model available off-hand

DM-92608-BA (for remote cooling)

### Options / accessories:

- door with self-closing device € 82
- set of guides (left+right) € 17
- plasticized grate 2/1 GN € 18
- non-insulated vertical partition (in products 1400L) € 142
- LED lighting in chamber (refrigerator) € 160 (both chambers)

## REFRIGERATORS IN STANDARD LINE

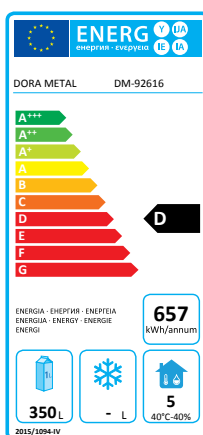
Refrigerators in STANDARD line are the answer for all fundamental expectations of customers. Their biggest advantages are reliability and the best value for money. Excellent ergonomics, wide functionality and high performance will prove their value in every kitchen.

### Refrigerator DM-92616 with glass door

Dimensions (WxDxH): 660x681x2050mm

Volume: 440L  
 Energy class: D  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 200W / 230V  
 Cooling power: 336W  
 Temperature: +2/+10°C  
 Equipment: 3 grates 470x510mm

DM-92616-BA (for remote cooling)



€ 1 690

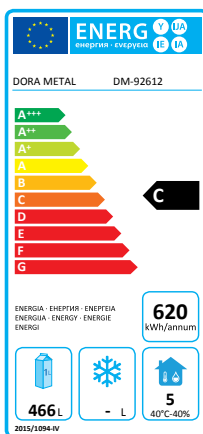


### Refrigerator for bakeries DM-92612 with solid door

Dimensions (WxDxH): 720x821x2050mm

Volume: 610L  
 Energy class: C  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 228W / 230V  
 Cooling power: 406W  
 Temperature: +2/+10°C  
 Equipment: 10 levels of guides for plates 400x600mm

DM-92612-BA (for remote cooling)



€ 1 720



### Options / accessories:

- door with self-closing device € 41
- set of guides (left+right) € 17
- plasticized grate 470x510mm € 15
- LED lighting in chamber € 80

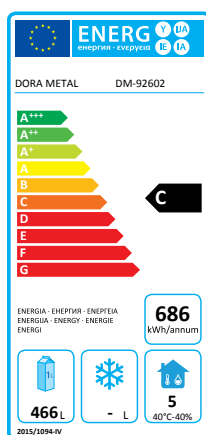
## REFRIGERATORS IN STANDARD LINE

Refrigerators in STANDARD line are the answer for all fundamental expectations of customers. Their biggest advantages are reliability and the best value for money. Excellent ergonomics, wide functionality and high performance will prove their value in every kitchen.

### Refrigerator DM-92602 with glass door

Dimensions (WxDxH): 720x821x2050mm

Volume: 610L  
 Energy class: C  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 228W / 230V  
 Cooling power: 406W  
 Temperature: +2/+10°C  
 Equipment: 3 pairs of guides  
 3 grates GN 2/1



€ 1 720

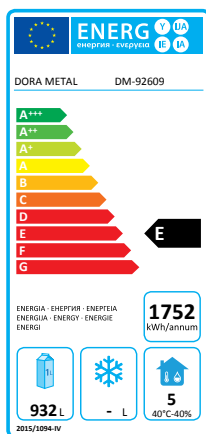


DM-92602-BA (for remote cooling)

### Refrigerator DM-92609 with glass door

Dimensions (WxDxH): 1440x821x2040mm

Volume: 1340L  
 Energy class: E  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 413W / 230V  
 Cooling power: 713W  
 Temperature: +2/+10°C  
 Equipment: 6 pairs of guides  
 6 grates GN 2/1



€ 2 600



DM-92609-BA (for remote cooling)

#### Options / accessories:

- door with self-closing device € 41 (one door)
- set of guides (left+right) € 17
- plasticized grate 2/1 GN € 18
- LED lighting in chamber € 80 (one chamber)

## REFRIGERATORS IN STANDARD PLUS LINE

Refrigerators in STANDARD PLUS line combine wide functionality and high quality. Internal chamber and outer sheathing is made of high quality stainless steel in standard AISI 304. Well conceived solutions and high quality ensure many years of comfortable work.

### Refrigerator DM-92621 with solid door

Dimensions (WxDxH): 720x821x2050mm

Volume: 610L  
 Energy class: C  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 228W / 230V  
 Cooling power: 406W  
 Temperature: -2/+10°C  
 Equipment: 3 pairs of guides  
 3 grates GN 2/1



€ 2 010



DM-92621-BA (for remote cooling)

### Freezer DM-92627 with solid door

Dimensions (WxDxH): 720x821x2050mm

Volume: 610L  
 Energy class: D  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 470W / 230V  
 Cooling power: 505W  
 Temperature: -14/-21°C  
 Equipment: 3 pairs of guides  
 3 grates GN 2/1



€ 2 340



DM-92627-BA (for remote cooling)

### Options / accessories:

- set of guides (left+right) € 17
- plasticized grate 2/1 GN € 18
- LED lighting in chamber (refrigerator) € 80

## REFRIGERATORS IN STANDARD PLUS LINE

Refrigerators in STANDARD PLUS line combine wide functionality and high quality. Internal chamber and outer sheathing is made of high quality stainless steel in standard AISI 304. Well conceived solutions and high quality ensure many years of comfortable work.

### Refrigerator DM-92624 with solid door

Dimensions (WxDxH): 1440x821x2050mm

Volume: 1340L

Energy class: D

Climatic class: 5

Cooling unit: monoblock

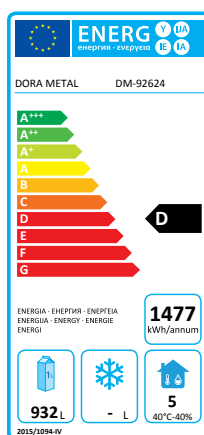
Refrigerant: R290

Electric power: 413W / 230V

Cooling power: 713W

Temperature: -2/+10°C

Equipment: 6 pairs of guides  
6 grates GN 2/1



€ 2 770

DM-92624-BA (for remote cooling)

### Freezer DM-92628 with solid door

Dimensions (WxDxH): 1440x821x2050mm

Volume: 1340L

Energy class: D

Climatic class: 5

Cooling unit: monoblock

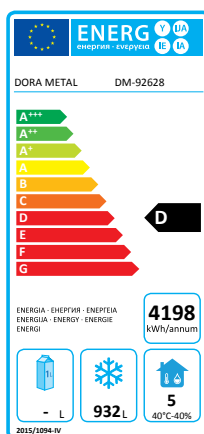
Refrigerant: R290

Electric power: 526W / 230V

Cooling power: 715W

Temperature: -14/-21°C

Equipment: 6 pairs of guides  
6 grates GN 2/1



€ 3 380

DM-92628-BA (for remote cooling)

### Options / accessories:

- set of guides (left+right) € 17
- plasticized grate 2/1 GN € 18
- LED lighting in chamber (refrigerator) € 160 (both chambers)

## REFRIGERATORS IN STANDARD PLUS LINE

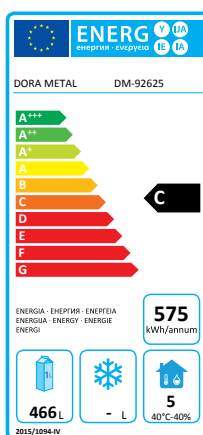
Refrigerators in STANDARD PLUS line combine wide functionality and high quality. Internal chamber and outer sheathing is made of high quality stainless steel in standard AISI 304. Well conceived solutions and high quality ensure many years of comfortable work.

### Refrigerator for bakeries DM-92625 with solid door

Dimensions (WxDxH): 720x821x2050mm

|                 |                    |
|-----------------|--------------------|
| Volume:         | 610L               |
| Energy class:   | C                  |
| Climatic class: | 5                  |
| Cooling unit:   | monoblock          |
| Refrigerant:    | R290               |
| Electric power: | 228W / 230V        |
| Cooling power:  | 406W               |
| Temperature:    | +2/+10°C           |
| Equipment:      | 10 pairs of guides |

DM-92625-BA (for remote cooling)



€ 2 135

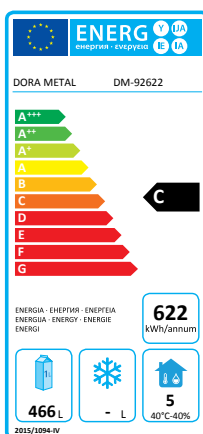


### Refrigerator DM-92622 with glass door

Dimensions (WxDxH): 720x821x2050mm

|                 |                                      |
|-----------------|--------------------------------------|
| Volume:         | 610L                                 |
| Energy class:   | C                                    |
| Climatic class: | 5                                    |
| Cooling unit:   | monoblock                            |
| Refrigerant:    | R290                                 |
| Electric power: | 228W / 230V                          |
| Cooling power:  | 406W                                 |
| Temperature:    | +2/+10°C                             |
| Equipment:      | 3 pairs of guides<br>3 grates GN 2/1 |

DM-92622-BA (for remote cooling)



€ 2 265



### Options / acces series:

- set of guides (left+right) € 17
- plasticized grate 2/1 GN € 18
- LED lighting in chamber € 80



## REFRIGERATORS IN PREMIUM LINE

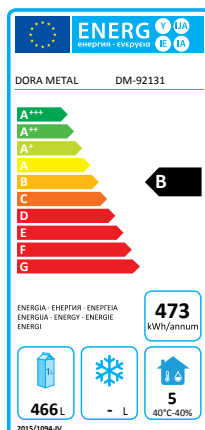
Refrigerators in PREMIUM line are a combination of the highest quality, high performance level and new technology. Extruded guides in chamber and touch control panel improve comfort and hygiene of work. Internal chamber and outer sheathing are made of high quality stainless steel in standard AISI 304. Thanks to 90mm of isolation products in PREMIUM line features excellent parameters and long time of autonomy.

### Refrigerator DM-92131 with solid door

Dimensions (WxDxH): 714x869x2070mm

Volume: 520L  
 Energy class: B  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 228W / 230V  
 Cooling power: 406W  
 Temperature: -2/+10°C  
 Equipment: 3 grates GN 2/1

DM-92131-BA (for remote cooling)



€ 2 160

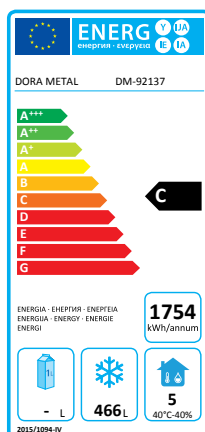


### Freezer DM-92137 with solid door

Dimensions (WxDxH): 714x869x2070mm

Volume: 520L  
 Energy class: C  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 470W / 230V  
 Cooling power: 505W  
 Temperature: -14/-21°C  
 Equipment: 3 grates GN 2/1

DM-92137-BA (for remote cooling)



€ 2 745

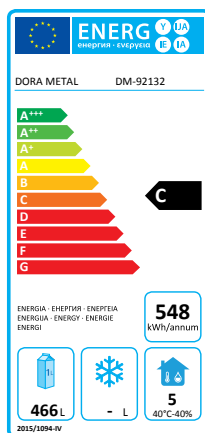


### Refrigerator DM-92132 with glass door

Dimensions (WxDxH): 714x869x2070mm

Volume: 520L  
 Energy class: C  
 Climatic class: 5  
 Cooling unit: monoblock  
 Refrigerant: R290  
 Electric power: 228W / 230V  
 Cooling power: 406W  
 Temperature: +2/+10°C  
 Equipment: 3 grates GN 2/1

DM-92132-BA (for remote cooling)



€ 2 550



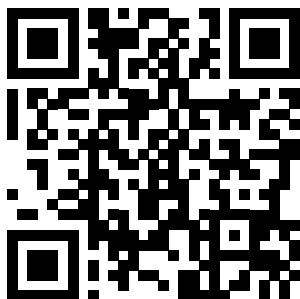
### Accessories:

- plasticized grate 2/1 GN

€ 18

Your Authorized Distributor

## Dora Metal Sp. z o.o



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