

BAR line
EQUIPMENT AND FURNITURE
catalog 2014/2015

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BAR line equipment

YEARS OF EXPERIENCE!

BAR line from DORA METAL company is the equipment produced according to registered designs, made for interiors of bars, pubs, clubs and cafés. It was created for owners, investors and designers who expect their facilities to stand out with style and elegance (which is not guaranteed by regular catering equipment).

BAR line assortment consists of chilling, freezing and neutral equipment, supplemental equipment and accessories.

Bar counter is modular which allows to set up different pieces of equipment at will under one countertop (which can be straight, angled, or bended) with rounded edges and antisplash back edge. Thanks to these solutions there is no possibility for spilled drinks to get between pieces of equipment, also glasses will not encounter any joints, so they can stand stably on tabletop surface, which can be flat or concave, eliminating the possibility of spilling drinks beyond the outline of tabletop.

In BAR line offer there is also a wide range of open corner cabinets (both internal and external, 45° and 90°) allowing to combine bar elements under many different angles.

In BAR line standard inner and outer surface is made of high quality polished stainless steel which gives it a classy character and makes it hygienic and easy to clean. The whole bar is finished with stainless steel profiled handles, so much different from the simple ones applied in regular bases used in restaurants. Tabletop surface, on the other hand, is made of vibrated steel. It has a special finishing structure which allows the top to stay aesthetic and unscratched even after many years of exploitation. In addition it is possible to make the tabletop surface of granite, or any other material chosen by the client.

Cooling and freezing bases can be composed of modules with full doors and drawers or, with glass doors and drawers with

LED lighting (only for cooling bases). Cabinet modules are equipped with self-closing hinge and drawer modules are made on stable and durable self-closing guides with full extension. Shelves are designed in such a way that their height can be adjusted every 53mm and they can be either perforated or full.

BAR line

Cooling and freezing bases are equipped with self-closing blockade above 90° and the "soft-closing" system of drawers and doors (in neutral bases) which prevents them from slamming loudly. Proprietary system of two-ply doors, drawers and walls guarantees bigger durability and minimizes loss of temperature which lowers energy consumption. In all of cooling and freezing bases it is possible to mount aggregate on the side, in the centre, or outside the base. The last option is especially helpful when we want to use the most of the space in bar modules, relocating the aggregate to other room. In addition, it allows to do away with the potential noise while the aggregates are working.

Additional assets of BAR line equipment:

- Easy Service System constructional solutions which enable the equipment to be serviced easily, without the necessity of dismantling BAR line elements,
- High resistance to external temperature allows the equipment to work in high ambient temperature, i.e. to 43°C at air humidity up to 60%,
- Shipment in components allows to assembly bars in small rooms, also basements,
- Monitoring system digital temperature recorder (portable, with internal memory and computer connector),
- Possibility of using coloured steel sheets (powder coated) fitted to facility's interior and style.

Many years of experience, users recognition, frequently distinguished and awarded (for instance European Medal 2011, FTP 2010 Gold Medal, Main Award at HORECA 2011) BAR line equipment from DORA METAL. Knowing all this, it must be easy to choose the BAR line.



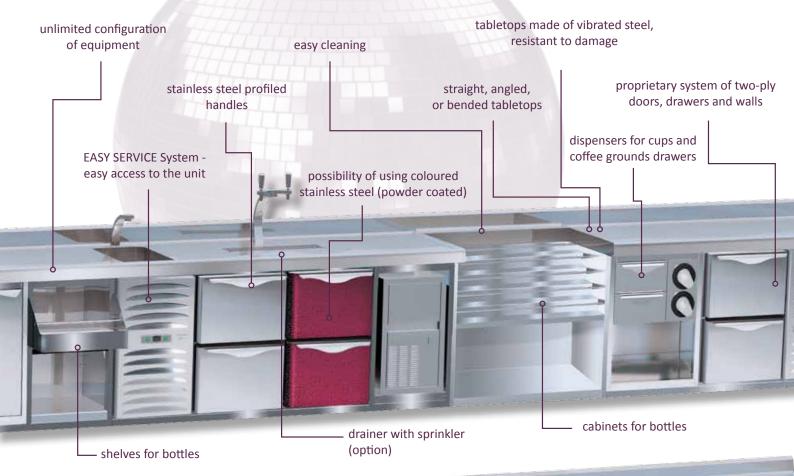






100% of professionalism







BAR INSPIRATIONS

Dear Sir/Madam,

DORA METAL, is the leading, in the catering industry in Poland, company with over 23 years long tradition and experience in production of professional catering equipment for the HORECA sector.

We are pleased to present our offer, in the field of refrigeration devices and furniture, for equipping bars, pubs and restaurants – BAR line.

The design of the BAR line series is the result of many years of experience and continuous technological development of our company.

DORA METAL equipment operates in over 100 000 facilities worldwide.

Proposed solutions combine: ergonomics, functionality and performance aesthetics. Our products are designed according to the latest world trends and standards of quality and safety.

BAR line cooling equipment, furniture and additional accessories is the perfect offer for those who appreciate quality and style. Innovative design, elegant and modern line, with an attractive type of LED lighting will satisfy the most demanding users.











TECHNICAL DESCRIPTION

Presented in the catalogue lines include: cooling and freezing equipment, furniture and additional accessories, designed to equip bars, pubs, clubs and cafes.

The modular nature of the arrangement provides the possibility of arbitrary and optimal configuration of the individual elements of bar counters.

Cooling and freezing counters are divided into:

Cooling bases:

- with refrigeration unit on the side
- with refrigeration unit in the center
- without refrigeration unit (for connection to external refrigeration installation)
- with refrigerator unit at the bottom
- wall mounted cooling cupboard

Freezing bases:

- with freezing unit on the side
- without freezing unit (for connection to external freezing installation)
- with freezing unit at the bottom

DESIGN

- external and internal surfaces made of high quality polished stainless steel (front doors of keg chillers)
- bodies situated on stainless cupboard bases of 47 mm
- over the unit of cooling and freezing bases place for sink of 305x510x220 (mm) concerning the version with the unit on the sideline
- door made of easily replaceable magnetic push-on gasket and equipped with self-closing doors
- · LED lighting in standard in wall mounted chilling cupboard
- cupboards with door modules in chilling and freezing bases adjusted for beer kegs
- cupboards with door modules in chilling and freezing bases equipped with a perforated shelf on guidelines with full extension and height adjustment every 50 mm
- controller with the possibility to connect to a central control and monitoring system
- insulation injected under pressure from the organic polyurethane foam of 50 mm thickness
- ecological refrigerants that do not contain CFC
- controlling of operation parameters via an electronic controller with digital temperature display
- forced convection of cooling and freezing chamber
- · built-in automatic defrosting and evaporation water system, resulting in the defrosting of evaporator
- condensing unit extended on the guidelines for easy servicing
- control panel shielding the hinged or clutched unit, removable without tools

(for refrigeration and freezing bases)

- compressor designed to operate at a temperature (inside of the machine room) of +43 °C with 60% relative humidity.
- temperature adjustment range is given in the tables for individual products
- all devices are powered by voltage 230V/50Hz

OPTIONS

- options for the implementation of cooling and freezing bases:
- the possibility of implementing the glass door modules (1P, 1L module)
- the possibility of implementing the modules of full and glass drawers (2, 3, 4, 5 module)
- the possibility of implementing doors and drawers fronts made of polished stainless steel or powder coated
- the possibility of implementing LED lighting
- the possibility of implementing the lock in doors or drawers
- the possibility of connecting to a central compressor room (implementation without unit)

- the right variety (unit on the right side)
- monitoring a digital temperature recorder (portable, internal memory, computer connection)
- options of implementation wall mounted chilling cupboard:
- door frames made of polished and powder coated stainless steel
- the possibility of connecting to a central compressor room (implementation without unit)
- the right variety (unit on the right side)
- monitoring a digital temperature recorder (portable, internal memory, computer connection)

CERTYFICATES

All products offered in the catalogue are made in accordance with the requirements of the catering industry and the institutions established to supervise the sanitary-epidemiological conditions on the premises of mass catering, such as the National Institute of Hygiene Certificate allowing devices on the market and contact with food. All devices meet the requirements of quality and safety standards of the European Union and have CE sign.

The producer reserves the right to make design changes in products construction, replacing them with new versions of the parameters not worsening utility and operational properties without prior notice. Some products are shown with additional equipment, which does not enter into their composition. Photos in the catalogue are for illustration only, the final product may differ slightly from shown design.







DETAILS THAT MAKE THE DIFFERENCE

Pull-out unit - easy to service



Shelves with full extension



Drawers with full extension

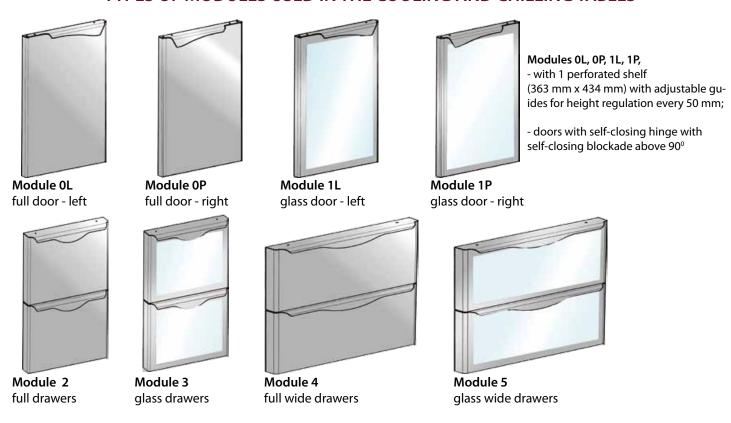


LED lighting

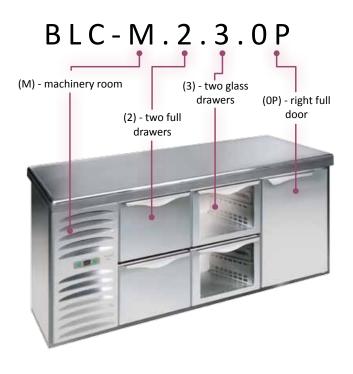


ADDITIONAL INFORMATION

TYPES OF MODULES USED IN THE COOLING AND CHILLING TABLES

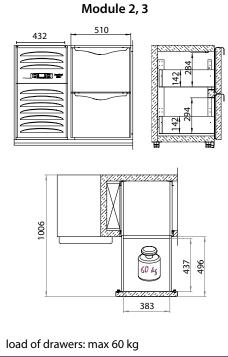


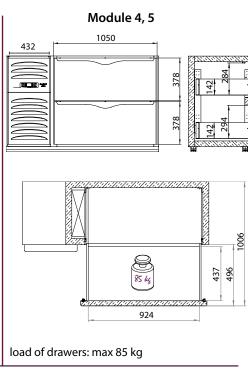
EXAMPLES OF CONFIGURATION OF MODULES IN THE COOLING BASE

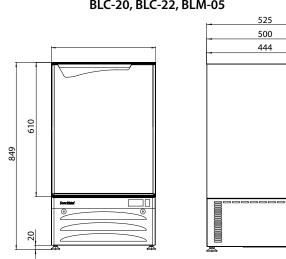


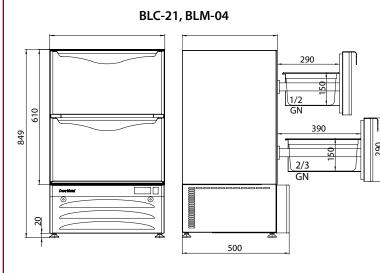
ADDITIONAL INFORMATION

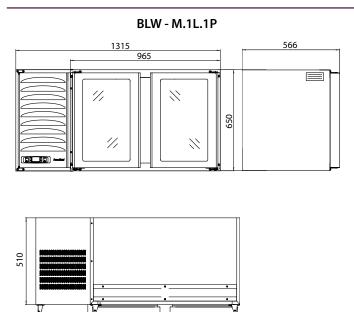
Module 0P, 0L, 1P, 1L 510 98 10ad of drawers: max 50 kg BLC-20, BLC-22, BLM-05

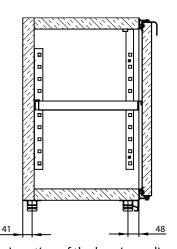




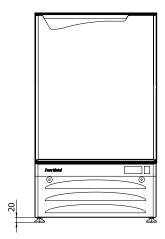






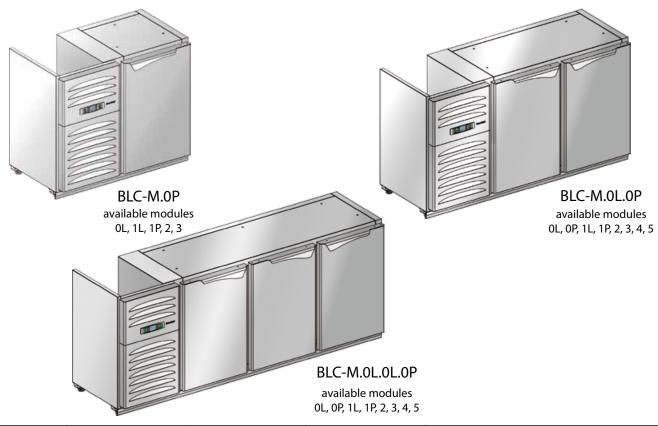


1 . Location of the legs in cooling and freezing tables, with the unit on the side or in the center



2. Location of the legs in cooling and freezing tables, with the unit on the bottom

COOLING BASES WITH REFRIGERATION UNIT ON THE SIDE



Catalogue No.	Dimensions [mm]	Voltage [V/Hz]	Temperature range [°C]	Power [W]	Capacity [l]
BLC-M.0P	1010x590x849	230/50	+2+10	370	160
BLC-M.0L.0P	1550x590x849	230/50	+2+10	370	335
BLC-M.0L.0L.0P	2090x590x849	230/50	+2+10	370	510

In standard:

- external and internal surfaces made of high quality polished stainless steel
- cupboards with door modules in cooling and freezing bases adjusted for beer kegs
- door modules equipped with a perforated shelf on guidelines with full extension and height adjustment every 50 mm
- doors with self-closing hinge with self-closing blockade above 90°
- shield of control panel removable without tools
- compressor designed to operate at the temperature (inside of the machine room) of +43 °C with 60% relative humidity
- control of operation parameters via an electronic controller, with digital temperature display
- without top plate

Options:

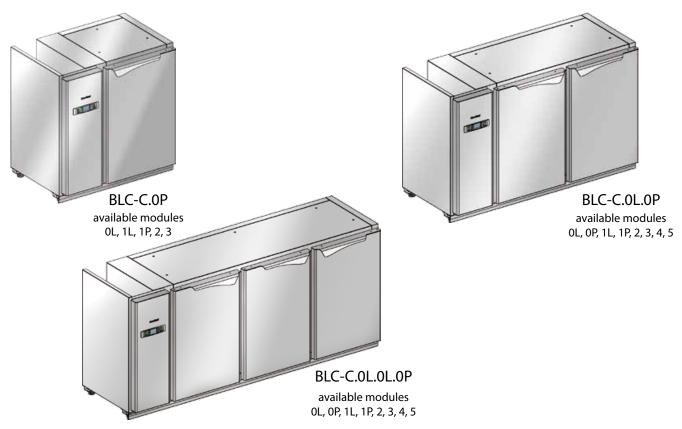
- modules: 0L, 0P, 1L, 1P, 2, 3, 4, 5
- · doors and drawers fronts made of polished stainless steel or powder coated
- for door modules additional perforated shelves with guides
- · lock in the doors and drawers
- LED lightning
- the possibility to place over the unit, in the the upper compartment, sink (305x510x220) for plate type: BLPA-0010
- variant P unit on the right side







COOLING BASES WITH MACHINE ROOM ON THE SIDE (WITHOUT UNIT)



Catalogue No.	Dimensions [mm]	Voltage [V/Hz]	Temperature range [°C]	Power [W]	Capacity [l]
BLC-C.0P	840x590x849	230/50	+2+10	70	160
BLC-C.0L.0P	1380x590x849	230/50	+2+10	70	335
BLC-C.0L.0L.0P	1920x590x849	230/50	+2+10	70	510

In standard:

- external and internal surfaces made of high quality polished stainless steel
- cupboards with door modules in cooling and freezing bases adjusted for beer keas
- door modules equipped with a perforated shelf on guidelines with full extension and height adjustment every 50 mm
- doors with self-closing hinge with self-closing blockade above 90°
- shield of control panel removable without tools
- compressor designed to operate at the temperature (inside of the machine room) of +43 °C with 60% relative humidity
- control of operation parameters via an electronic controller, with digital temperature display
- · connection to a central compressor
- without top plate

Options:

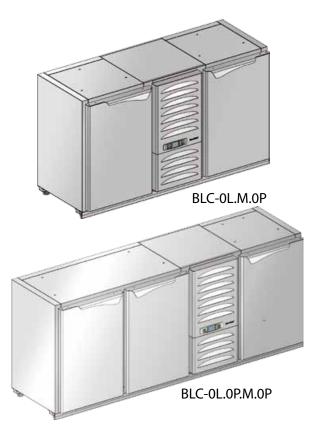
- modules: 0L, 0P, 1L, 1P, 2, 3, 4, 5
- doors and drawers fronts made of polished stainless steel or powder coated
- for door modules additional perforated shelves with guides
- lock in the doors and drawers
- LED lightning
- variant P machine room on the right side







COOLING BASES WITH REFRIGERATION UNIT IN THE CENTER





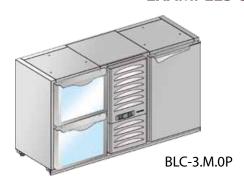
Catalogue No.	Dimensions [mm]	Voltage [V/Hz]	Temperature range [°C]	Power [W]	Capacity [l]
BLC-0L.M.0P	1480x590x849	230/50	+2+10	370	340
BLC-0L.M.0L.0P	2020x590x849	230/50	+2+10	370	515
BLC-0L.0P.M.0P	2020x590x849	230/50	+2+10	370	515
BLC-0L.0P.M.0L.0P	2560x590x849	230/50	+2+10	370	690

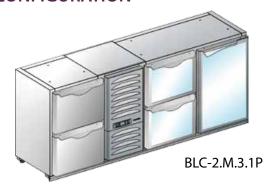
In standard:

- external and internal surfaces made of high quality polished stainless steel
- cupboards with door modules in cooling and freezing bases adjusted for beer kegs
- door modules equipped with a perforated shelf on guidelines with full extension and height adjustment every 50 mm
- doors with self-closing hinge with self-closing blockade above 90°
- shield of control panel removable without tools
- compressor designed to operate at the temperature (inside of the machine room) of +43 °C with 60% relative humidity
- control of operation parameters via an electronic controller, with digital temperature display
- without top plate

Options:

- modules: 0L, 0P, 1L, 1P, 2, 3, 4, 5
- doors and drawers fronts made of polished stainless steel or powder coated
- for door modules additional perforated shelves with guides
- lock in the doors and drawers
- LED lightning





COOLING BASES WITH MACHINE ROOM ON THE SIDE (WITHOUT UNIT)





Catalogue No.	Dimensions [mm]	Voltage [V/Hz]	Temperature range [°C]	Power [W]	Capacity [l]
BLC-0L.C.0P	1330x590x849	230/50	+2+10	70	340
BLC-0L.C.0L.0P	1870x590x849	230/50	+2+10	70	515
BLC-0L.0P.C.0P	1870x590x849	230/50	+2+10	70	515
BLC-0L.0P.C.0L.0P	2410x590x849	230/50	+2+10	70	690

In standard:

- $\bullet \hspace{0.2cm} \text{external and internal surfaces made of high quality polished stainless steel} \\$
- cupboards with door modules in cooling and freezing bases adjusted for beer kegs
- door modules equipped with a perforated shelf on guidelines with full extension and height adjustment every 50 mm
- doors with self-closing hinge with self-closing blockade above 90°
- shield of control panel removable without tools
- compressor designed to operate at the temperature (inside of the machine room) of +43 °C with 60% relative humidity
- control of operation parameters via an electronic controller, with digital temperature display
- connection to a central compressor
- without top plate

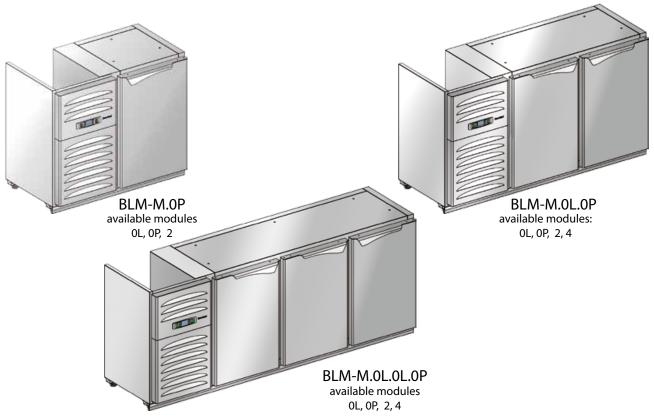
Options:

- modules: 0L, 0P, 1L, 1P, 2, 3, 4, 5
- doors and drawers fronts made of polished stainless steel or powder coated
- for door modules additional perforated shelves with guides
- lock in the doors and drawers
- · LED lightning





FREEZING BASES WITH REFRIGERATION UNIT ON THE SIDE



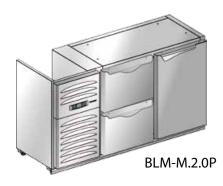
Catalogue No.	Dimensions [mm]	Voltage [V/Hz]	Temperature range [°C]	Power [W]	Capacity [l]
BLM-M.0P	1010x590x849	230/50	-1814	360	160
BLM-M.0L.0P	1550x590x849	230/50	-1814	360	335
BLM-M.0L.0L.0P	2090x590x849	230/50	-1814	360	510

In standard:

- external and internal surfaces made of high quality polished stainless steel
- door modules equipped with a perforated shelf on guidelines with full extension and height adjustment every 50 mm
- doors with self-closing hinge with self-closing blockade above 90°
- shield of control panel removable without tools
- compressor designed to operate at the temperature (inside of the machine room) of +43 °C with 60% relative humidity
- control of operation parameters via an electronic controller, with digital temperature display
- without top plate

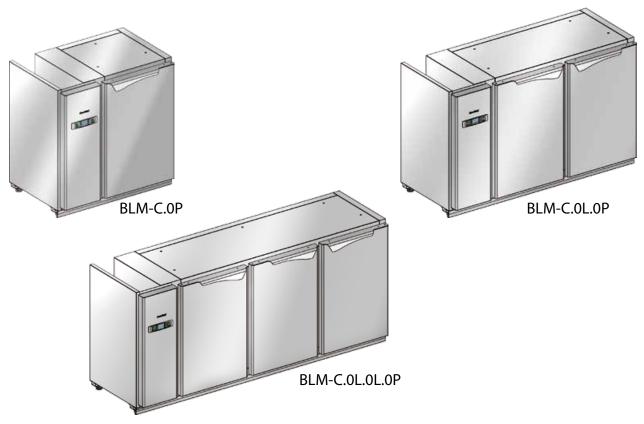
Options:

- modules: 0L, 0P, 2, 4,
- doors and drawers fronts made of polished stainless steel or powder coated
- for door modules additional perforated shelves with guides
- lock in the doors and drawers





FREEZING BASES WITH MACHINE ROOM ON THE SIDE (WITHOUT UNIT)

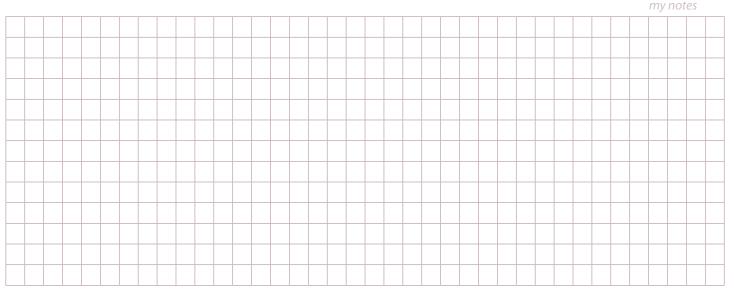


Catalogue No.	Dimensions [mm]	Voltage [V/Hz]	Temperature range [°C]	Power [W]	Capacity [l]
BLM-C.0P	840x590x849	230/50	-1814	70	160
BLM-C.0L.0P	1380x590x849	230/50	-1814	70	335
BLM-C.0L.0L.0P	1920x590x849	230/50	-1814	70	510

In standard:

- external and internal surfaces made of high quality polished stainless steel
- door modules equipped with a perforated shelf on guidelines with full extension and height adjustment every 50 mm
- · doors with self-closing hinge with self-closing blockade above 90°
- shield of control panel removable without tools
- compressor designed to operate at the temperature (inside of the machine room) of +43 °C with 60% relative humidity
- control of operation parameters via an electronic controller, with digital temperature display
- connection to a central compressor
- without top plate

- modules: 0L, 0P, 1L, 1P, 2, 3, 4, 5
- · doors and drawers fronts made of polished stainless steel or powder coated
- for door modules additional perforated shelves with guides
- lock in the doors and drawers
- · variant P machine room on the right side



COOLING BASES WITH UNIT ON THE BOTTOM







BLC - 20 BLC - 21

BLC - 22

Catalogue No.	Dimensions [mm]	Voltage [V/Hz]	Temperature range [°C]	Power [W]	Capacity [l]
BLC - 20	500x500x850	230/50	+2+10	250	80
BLC - 21	500x500x850	230/50	+2+10	250	1/2 GN h=150mm 2/3 GN h=150mm
BLC - 22	500x500x850	230/50	+2+10	250	80

In standard:

- table with one shelf and one set of guides (BLC-20 i BLC-22), two drawers (BLC-21)
- doors with self-closing hinge with self-closing blockade above 90°
- unit designed to operate at the temperature (inside of the machine room) of +43 ° C

FREEZING BASES WITH UNIT ON THE BOTTOM





BLM - 05

BLM - 04

Catalogue No.	Dimensions [mm]	Voltage [V/Hz]	Temperature range [°C]	Power [W]	Capacity [l]
BLM - 05	500x500x850	230/50	-2114	400	80
BLM - 04	500x500x850	230/50	-2114	400	1/2 GN h=150mm 2/3 GN h=150mm

In standard:

- table with one shelf and one set of guides (BLM-05)
- doors with self-closing hinge with self-closing blockade above 90°
- unit designed to operate at the temperature (inside of the machine room) of +43 °C with 60% relative humidity

WALL MOUNTED COOLING CUPBOARD BLW-M.1L.1P



Catalogue No.	Dimensions [mm]	Voltage [V/Hz]	Temperature range [°C]	Power [W]	Capacity [I]
BLW-M.1L.1P	1315x565x650	230/50	+2+10	370	2x95

In standard

- external and internal surfaces made of high quality polished stainless steel
- glas doors
- LED lightning
- each chamber equipped with grid and 2 sets od guidelines
- doors with self-closing hinge with self-closing blockade above 90°
- load capacity: 100 kg, weight 80 kg

- door frames made of polished stainless sheets
- door frames made of colourful stainless sheets
- the right variety (unit on the right side) BLW-1L.1P.M
- $\bullet \ the \ possibility \ of \ implementing \ lock \ in \ doors$

STYLE AND ELEGANCE













INTELLIGENT SOLUTIONS

THE POSSIBILITY OF ADJUSTING SHELVES EVERY 53mm



POSSIBILITY OF ADDING LOCK IN THE DOORS AND DRAWERS



DRAWERS WITH SELF-CLOSING GUIDES



EASY SERVICE -



LED LIGHTNING





TECHNICAL DESCRIPTION

Product range presented, in this part of the catalog, includes furniture for furnishing bars, pubs, clubs and cafes.

ASSORTMENT

Neutral bases:

- open cabinets
- cabinets with doors
- cabinets with glass doors
- cabinets under the sink
- cabinets with drawers
- cabinets with glass drawers
- cabinets with coffee grounds drawers
- cabinets for dishwasher or ice machine
- cabinets for bottles
- cabinets for coffee maker with cup dispenser
- wall panels
- wall shelves
- platforms
- cabinets for water conditioner
- shelves for GN 1/9
- cabinets for kegs and cooler
- cabinets for waste bin with hinged lid
- corner units
- ventilation panels



REALIZATION

IN STANDARD:

Neutral cabinets (bases):

- interior and exterior surfaces made of high quality polished stainless steel
- bodies placed on stainless steel plinths (47 mm)
- possibility of adjusting the internal shelves in cabinets every 53mm
- modules with self-closing drawers on guides

OPTIONS:

- fronts of doors and drawers made of polished stainless steel or powder coated
- adding lock in doors and drawers

OPEN CABINET BLN - 0001



Catalogue No.	Dimensions [mm]
	400x510x849
	500x510x849
	600x510x849
	700x510x849
BLN - 0001	800x510x849
	900x510x849
	1000x510x849
	1100x510x849
	1200x510x849

In standard:

- 1 adjustable shelf
- made of polished stainless steel (exterior and interior)
- without top plate

- additional adjustable shelf
- top plate: stainless steel or granite

CABINET WITH DOOR BLN - 0002



In standard:

- 1 adjustable shelf
- made of polished stainless steel (exterior and interior)
- without top plate
- hinges with "soft closing" (max door opening angle 87°)
- right variant (P)

Options

- additional adjustable shelf
- top plate: stainless steel or granite
- front door made of polished (grinded) stainless steel
- front door made of powder coated stainless steel
- door lock
- left variant (L)

CABINET WITH TWO DOORS BLN - 0003

Dimensions [mm]

400x590x849

500x590x849

600x590x849

Catalogue No.

BLN - 0002



Catalogue No.	Dimensions [mm]
BLN - 0003	700x590x849
	800x590x849
	900x590x849
	1000x590x849
	1100x590x849
	1200x590x849

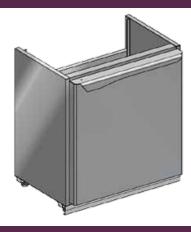
In standard:

- 1 adjustable shelf
- made of polished stainless steel (exterior and interior)
- without top plate
- hinges with "soft closing" (max door opening angle 87 °)

Options

- additional adjustable shelf
- top plate: stainless steel or granite
- front door made of polished (grinded) stainless steel
- front door made of powder coated stainless steel
- door lock

CABINET UNDER THE SINK BLN - 0004



Catalogue No. Dimensions [mm] 400x590x849 BLN - 0004 500x590x849 600x590x849

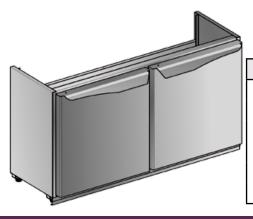
In standard:

- 1 adjustable shelf
- made of polished stainless steel (exterior and interior)
- without top plate
- open rear
- right variant (P)
- hinges with "soft closing" (max door opening angle 87°)

Options:

- top plate: stainless steel or granite
- front door made of polished (grinded) stainless steel
- front door made of powder coated stainless steel
- door lock
- left variant (L)

CABINET UNDER THE SINK WITH TWO DOORS BLN - 0039



Catalogue No.	Dimensions [mm]
BLN - 0039	700x590x849
	800x590x849
	900x590x849
	1000x590x849
	1100x590x849
	1200x590x849

In standard:

- 1 adjustable shelf
- made of polished stainless steel (exterior and interior)
- without top plate
- hinges with "soft closing" (max door opening angle 87°)

- additional adjustable shelf
- top plate: stainless steel or granite
- front door made of polished (grinded) stainless steel
- front door made of powder coated stainless steel
- door lock

CABINET WITH DRAWERS 2 x 1/2 BLN - 0005



Catalogue No.	Dimensions [mm]
BLN - 0005	400x590x849
	500x590x849
	600x590x849

In standard:

- 2 drawers on self-closing guides
- made of polished stainless steel (exterior and interior)
- without top plate

Options:

- top plate: stainless steel or granite
- front drawers made of polished (grinded) stainless steel
- front drawers made of powder coated stainless steel
- lock in the drawers

CABINET WITH PULL-OUT WASTE CONTAINER BLN - 0006



Catalogue No.	Dimensions [mm]	No. of bins
	400x590x849	1
BLN - 0006	660x590x849	2
	930x590x849	3

In standard

- drawer on self-closing guides
- made of polished stainless steel (exterior and interior)
- without top plate
- plastic waste bin

Options:

- top plate: stainless steel or granite
- front drawers made of polished (grinded) stainless steel
- front drawers made of powder coated stainless steel

CABINET WITH COFFEE GROUNDS DRAWER AND WASTE CONTAINER BLN - 0007



Containers options:

Option A:

Swing container AG12

Option B:

Catalogue No.

BLN - 0007

• Swing container + drawer AG14

In standard:

- 1 coffee grounds drawer on self-closing guides
- 1 drawer with self-closing for the waste containers
- made of polished stainless steel (exterior and interior)
- without top plate

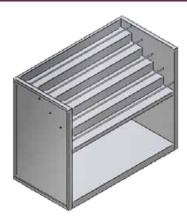
Options:

- top plate: stainless steel or granite
- front drawers made of polished (grinded) stainless steel
- front drawers made of powder coated stainless steel
- plastic waste bin

CABINET FOR BOTTLES BLN - 0008

Dimensions [mm]

414x590x849



Catalogue No.	Dimensions [mm]
BLN - 0008	600x510x849
	800x510x849
	1000x510x849

In standard:

- 5 levels, secured with rails
- made of polished stainless steel (exterior and interior)
- height of the levels: 66 mm
- depth of the levels: 90 mm

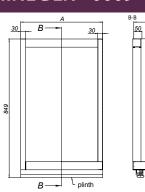
CABINET FOR DISHWASHER OR ICE-MACHINE BLN - 0009



Catalogue No.	Dimensions [mm]
BLN - 0009	400x510x849
	500x510x849
	600x510x849
	700x510x849
	800x510x849
	900x510x849
	1000x510x849

In standard:

- made of polished stainless steel (exterior and interior)
- without top plate



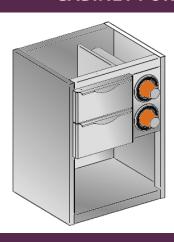
Ontions

possibility to adapt to the size of dishwasher / ice-machine

25

- top plate: stainless steel or granite

CABINET FOR COFFEE MAKER WITH CUP DISPENSER BLN - 0010



Catalogue No.	Dimensions [mm]
BLN - 0010	600x590x849
	800×500×840

In standard

- 1 drawer with the coffee grounds container (top)
- 1 drawer with self-closing guides (bottom)
- made of polished stainless steel (exterior and interior)
- without top plate
- for A=600 2 cup dispensers
- for A=800 4 cup dispensers

Options:

- top plate: stainless steel or granite
- front drawers made of polished (grinded) stainless steel
- front drawers made of powder coated stainless steel

CABINETS FOR WATER CONDITIONER BLN - 0016



In standard:

- 1 adjustable shelf
- made of polished stainless steel (exterior and interior)
- without top plate
- open rear
- right variant (P)
- hinges with "soft closing" (max door opening angle 87 °)

Options:

- top plate: stainless steel or granite
- front door made of polished (grinded) stainless steel
- front door made of powder coated stainless steel
- left variant (L)

CABINETS WITH DRAWERS 1/2 + 1/4+1/4 BLN - 0018

Dimensions [mm]

400x590x849

Catalogue No.

BLN - 0016



Catalogue No.	Dimensions [mm]
BLN - 0018	400x590x849
	500x590x849
	600x590x849

In standard:

- drawers on self-closing guides
- made of polished stainless steel (exterior and interior)
- without top plate

- top plate: stainless steel or granite
- front drawers made of polished (grinded) stainless steel
- front drawers made of powder coated stainless steel
- lock in the drawers

CABINETS WITH DRAWERS 3/4 + 1/4 BLN - 0019



Catalogue No.	Dimensions [mm]
BLN - 0019	400x590x849
	500x590x849
	600x590x849

In standard:

- drawers on self-closing guides
- made of polished stainless steel (exterior and interior)
- without top plate

Options:

- top plate: stainless steel or granite
- front drawers made of polished (grinded) stainless steel
- front drawers made of powder coated stainless steel
- lock in the drawers
- plastic bin

CABINETS WITH DRAWERS 2/3 + 1/3 BLN - 0020



Catalogue No.	Dimensions [mm]
BLN - 0020	400x590x849
	500x590x849
	600x590x849

In standard:

- drawers on self-closing guides
- made of polished stainless steel (exterior and interior)
- without top plate

Options:

- top plate: stainless steel or granite
- front drawers made of polished (grinded) stainless steel
- front drawers made of powder coated stainless steel
- lock in the drawers
- plastic bin

CABINETS WITH DRAWERS 1/4+1/4+1/4+1/4 BLN - 0037



Catalogue No.	Dimensions [mm]
BLN - 0037	400x590x849
	500x590x849
	600x590x849

In standard:

- drawers on self-closing guides
- made of polished stainless steel (exterior and interior)
- without top plate

Options:

- top plate: stainless steel or granite
- front drawers made of polished (grinded) stainless steel
- front drawers made of powder coated stainless steel
- lock in the drawers

CABINETS WITH DRAWERS 1/3 + 1/3+1/3 BLN - 0038



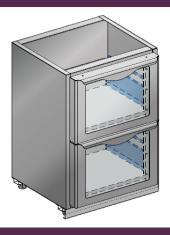
Catalogue No.	Dimensions [mm]
BLN - 0038	400x590x849
	500x590x849
	600x590x849

In standard:

- drawers on self-closing guides
- made of polished stainless steel (exterior and interior)
- without top plate

- top plate: stainless steel or granite
- front drawers made of polished (grinded) stainless steel
- front drawers made of powder coated stainless steel
- lock in the drawers

CABINETS WITH GLASS DRAWERS 2x1/2 BLN - 0021



Catalogue No.	Dimensions [mm]
BLN - 0021	400x590x849
	500x590x849
	600x590x849

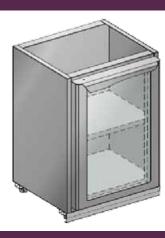
In standard:

- 2 glass drawers on self-closing guides
- made of polished stainless steel (exterior and interior)
- without top plate

Options:

- top plate: stainless steel or granite
- front drawers made of polished (grinded) stainless steel
- front drawers made of powder coated stainless steel
- lock in the drawers

CABINETS WITH GLASS DOOR BLN - 0022



Catalogue No.	Dimensions [mm]
BLN - 0022	400x590x849
	500x590x849
	600v500v840

In standard:

- 1 adjustable shelf
- made of polished stainless steel (exterior and interior)
- without top plate
- right variant (P)
- hinges with "soft closing" (max door opening angle 87°)

Options:

- top plate: stainless steel or granite
- front door made of polished (grinded) stainless steel
- front door made of powder coated stainless steel
- left variant (L)
- door lock

CABINETS WITH GLASS DOORS BLN - 0023



Catalogue No.	Dimensions [mm]
BLN - 0023	700x590x849
	800x590x849
	900x590x849
	1000x590x849
	1100x590x849
	1200x590x849

In standard:

- 1 adjustable shelf
- made of polished stainless steel (exterior and interior)
- without top plate
- open rear
- hinges with "soft closing" (max door opening angle 87 °)

Options:

- top plate: stainless steel or granite
- front door made of polished (grinded) stainless steel
- front door made of powder coated stainless steel
- door lock

CABINETS FOR WASTE BIN WITH HINGED LID BLN - 0027



Catalogue No.	Dimensions [mm]
BLN - 0027	600x600x1200

In standard:

- made of polished stainless steel (exterior and interior)
- stainless steel top plate

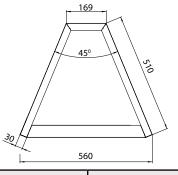
Options:

- granite top plate

*when using granite top plate H = 1150

OPEN CORNER CABINET 45° - EXTERNAL BLN - 0029





Catalogue No.	Dimensions [mm]
BLN - 0029	560x510x849

In standard:

- 1 adjustable shelf
- made of polished stainless steel (exterior and interior)
- without top plate
- suitable for top plates: BLPB 18, BLPA 18

Options:

- top plate: stainless steel or granite
- additional shelf

OPEN CORNER CABINET 45° - INTERNAL BLN - 0030



In standard:

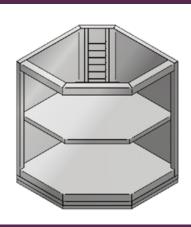
- 1 adjustable shelf
- made of polished stainless steel (exterior and interior)
- without top plate
- suitable for top plates: BLPB 16, BLPA 16

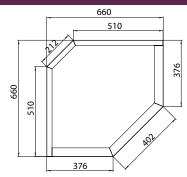
Catalogue No.	Dimensions [mm]
BLN - 0030	400x510x849

Options:

- top plate: stainless steel or granite
- additional shelf

OPEN CORNER CABINET 90° - EXTERNAL BLN - 0031





Catalogue No.	Dimensions [mm]
BLN - 0031	660x660x849

In standard:

- 1 adjustable shelf
- made of polished stainless steel (exterior and interior)
- without top plate
- suitable for top plates: BLPB 17, BLPA 17

Options:

- top plate: stainless steel or granite
- additional shelf

OPEN CORNER CABINET 90°- INTERNAL BLN - 0032



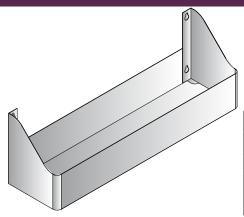
Catalogue No. Dimensions [mm] BLN - 0032 414x510x849

In standard:

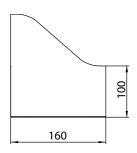
- 1 adjustable shelf
- made of polished stainless steel (exterior and interior)
- without top plate
- suitable for top plates: BLPB 15, BLPA 15

- top plate: stainless steel or granite
- additional shelf

SINGLE BOTTLE SHELF BLN - 0011.01



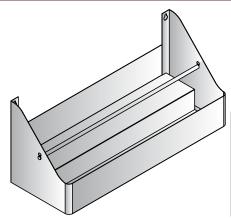
Catalogue No.	Dimensions [mm]
BLN - 0011.01	400x160x201
	600x160x201
	800x160x201
	1000x160x201



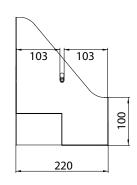
In standard:

- made of polished stainless steel

DOUBLE BOTTLE SHELF BLN - 0011.02



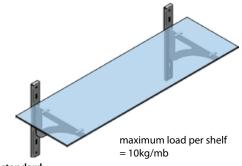
Catalogue No.	Dimensions [mm]
BLN - 0011.02	400x220x267
	600x220x267
	800x220x261
	1 000x220x267



In standard:

- made of polished stainless steel

ADJUSTABLE SINGLE WALL SHELF BLN-0013.01



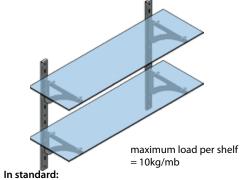
In standard:

- carriers made of polished stainless steel
- tempered glass (shelf)
- from dimension of A \geq 1200 3 carriers

Catalogue No.	Dimensions [mm]
BLN - 0013.01	600x350x370
	700x350x370
	800x350x370
	900x350x370
	1000x350x370
	1100x350x370
	1200x350x370
	1300x350x370
	1400x350x370
	1500x350x370

Catalogue No.	Dimensions [mm]
BLN - 0013.01	1600x350x370
	1700x350x370
	1800x350x370
	1900x350x370
	2000x350x370
	2100x350x370
	2200x350x370
	2300x350x370
	2400x350x370
	2500x350x370

ADJUSTABLE DOUBLE WALL SHELF BLN-0013.02

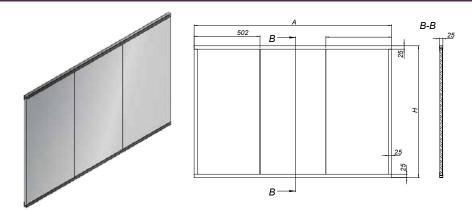


- carriers made of polished stainless steel
- tempered glass (shelf)
- from dimension of A \geq 1200 3 carriers

Catalogue No.	Dimensions [mm]
BLN - 0013.02	600x350x700
	700x350x700
	800x350x700
	900x350x700
	1000x350x700
	1100x350x700
	1200x350x700
	1300x350x700
	1400x350x700
	1500x350x700
·	·

Catalogue No.	Dimensions [mm]
BLN - 0013.02	1600x350x700
	1700x350x700
	1800x350x700
	1900x350x700
	2000x350x700
	2100x350x700
	2200x350x700
	2300x350x700
	2400x350x700
	2500x350x700

WALL PANEL BLN - 0012



Dimension A, H - according to customer specification

In standard:

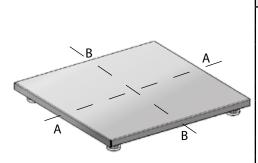
- made of polished stainless steel

Options:

- front drawers made of polished stainless steel
- front drawers made of powder coated stainless steel

sheet thickness	H max
# 0,8 mm	2985 mm

PLATFORM BLN - 0015



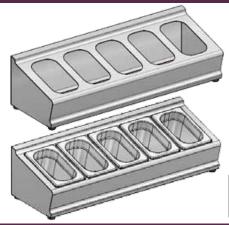
Catalogue No.	Dimensions [mm]
BLN - 0015	400x510x49
	500x510x49
	600x510x49
	700x510x49
	800x510x49
	400x610x49
	500x610x49
	600x610x49
	700x610x49
	800x610x49

B-B A-A A 45

In standard:

- made of polished stainless steel

SHELF FOR GN 1/9 H=100 BLN - 0017



Catalogue No.	Dimensions [mm]
BLN - 0017	600x210x164

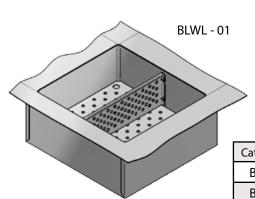
In standard:

- made of polished stainless steel
- shelf without GN 1/9 H=100 (containers)

Options:

- shelf with GN 1/9 H=100 (containers)

ICE CONTAINER - WELDED INTO THE TOP PLATE BLWL

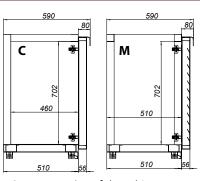




Catalogue No.	Dimensions [mm]	Inner dimensions [mm]
BLWL - 01	488x458x285	400x370x150
BLWL - 02	688x458x285	600x370x150

- non-insulated cover
- perforated partition (BLWL 01) or 2 perforated partitions (BLWL 02)

CABINET FOR KEG AND KEG COOLER BLN - 0024



- C cross-section of the cabinet
- M cross-section of the engine

In standard:

- made of polished stainless steel
- without top plate
- hinges with "soft closing" (max door opening angle 87°)
- right variant (P)

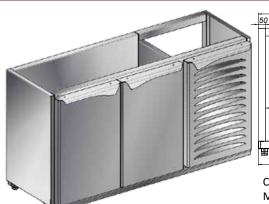
Options:

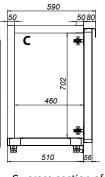
- top plate: stainless steel or granite
- front door made of polished (grinded) stainless steel
- front door made of powder coated stainless steel
- door lock
- left variant (L)

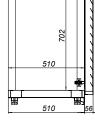
Catalogue No.	Dimensions [mm]
BLN - 0024	1200x590x849

CABINET FOR TWO KEGS AND KEG COOLER BLN - 0025

M







C - cross-section of the cabinet M - cross-section of the engine

In standard:

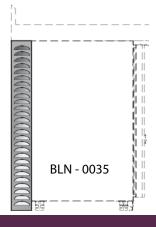
- made of polished stainless steel
- without top plate
- hinges with "soft closing" (max door opening angle 87°)
- right variant (P)

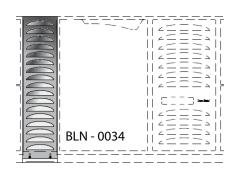
Options:

- top plate: stainless steel or granite
- front door made of polished (grinded) stainless steel
- front door made of powder coated stainless steel
- door lock
- left variant (L)

Catalogue No.	Dimensions [mm]
BLN - 0025	1600x590x849

VENTILATION PANELS



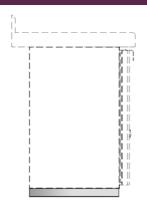


Catalogue No.	Dimensions [mm]
BLN - 0034	200x849
BLN - 0035	100x849

How to use:

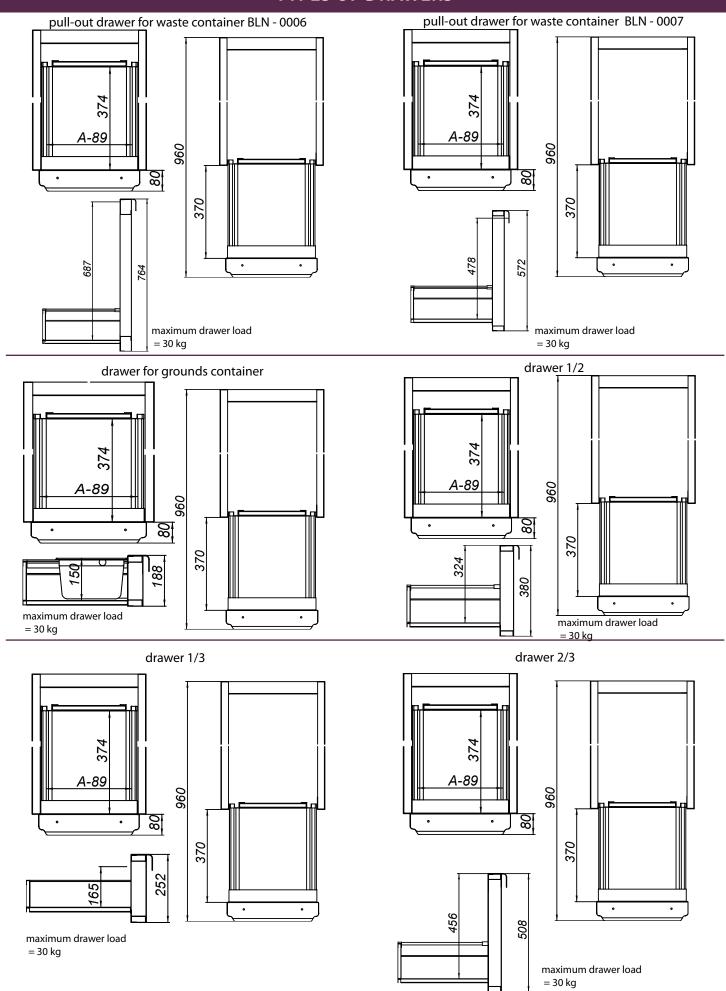
- ventilation panels MUST BE USED in bar lines in the case of doubt as to the adequate ventilation of units (aggregates)
- tables with a central machine room
- tables limited with walls, etc.

SIDE PLINTH BLN-0033



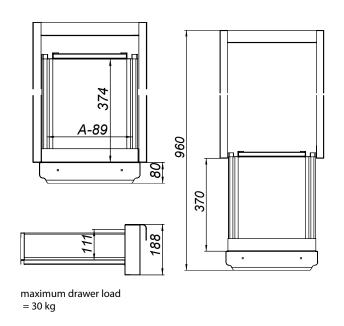
Catalogue No.	Dimensions [mm]
BLN - 0033	400x590x849

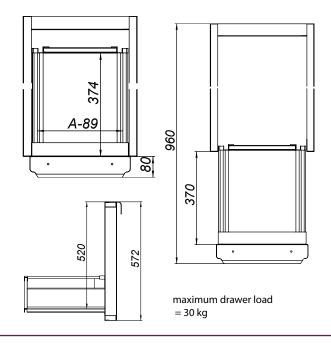
TYPES OF DRAWERS



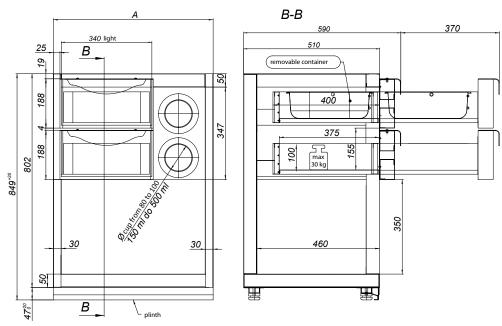
TYPES OF DRAWERS



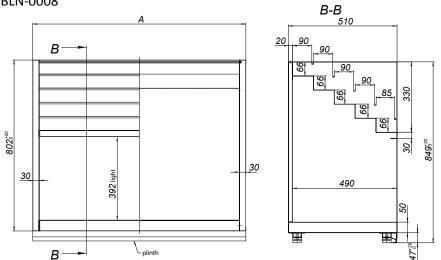




CABINET FOR COFFEE MAKER WITH CUP DISPENSER BLN-0010



CABINET FOR BOTTLES BLN-0008





CLEAN WITHOUT EFFORT
Convenient drip tray



AESTHETIC DESIGN
Polished edges
of the top plate



MODERN DESIGN Vibrated surface of the top plate



ERGONOMY AND FUNCTIONALITY





INNOVATIVE DESIGN AND ATTENTION TO DETAILS

TECHNICAL DESCRIPTION

Product range, presented, in this part of the catalog, includes top plates for equipping bars, pubs, clubs and cafes.

RANGE:

- flat plates
- plate with immersion
- plate with sink 400x400
- plate with two sinks 400x400
- plate with drainer
- plate with drainer, sink and a hole for a beer tap
- plate with partial immersion and sink 400x400
- top plate with partial immersion and sink 400x400 tightly screwed on one side variant L (P)
- top plate with partial immersion and sink 400x400 tightly screwed on both sides
- top plate with a sink and a drainer 307x510, tightly screwed on one side P (L)
- top plate for cabinets, bottles tightly screwed on both sides
- top plate for cabinets, bottles tightly screwed on one side
- Corner top plate 45° external tightly screwed on both sides
- Corner top plate 45° internal tightly screwed on both sides
- Corner top plate 90° external tightly screwed on both sides
- Corner top plate 90° internal tightly screwed on both sides

IN STANDARD:

Type A:

- vibrated surface of the plate for stainless steel plates
- rear edge h = 100 mm
- rounded front edge R15

Type B:

- vibrated surface of the plate for stainless steel plates
- rounded front edge R15

Type C:

- vibrated surface of the plate for stainless steel plates
- back edge and side edges h = 1 00 mm
- rounded front edge R15

Type RL / RP:

- vibrated surface of the plate for stainless steel plates
- back edge and side edge (right-RP, or left RL) h = 100 mm
- rounded front edge R15

Top plates thickness = 80 mm.



OPTIONS:

Type A:

- higher edge h = 150 mm or h = 200 mm
- polished edges R15
- rounded side edges R15
- holes for batteries / faucet
- holes for other equipment (wires, nozzle for beer, etc.)

Type B:

- polished edges R15
- side and rear edges rounded R15
- holes for batteries / faucet
- holes for other equipment (wires, nozzle for beer, etc.)

Type C:

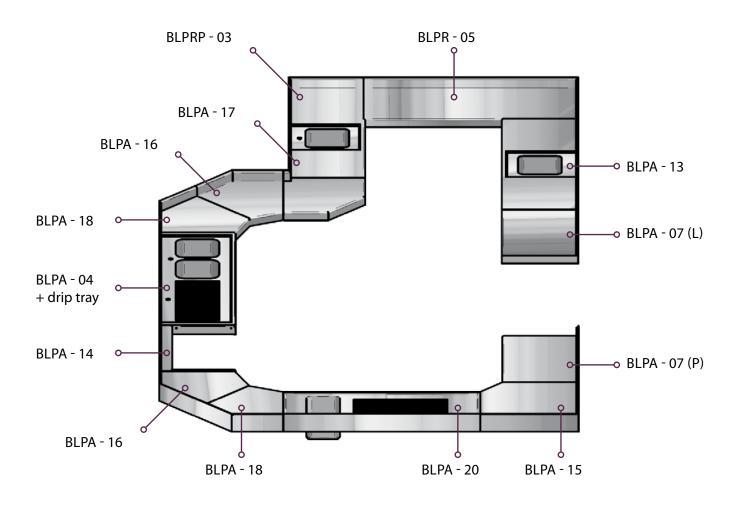
- front edge polished R15
- higher edge h = 150 or h = 200
- holes for batteries / faucet
- holes for other equipment (wires, nozzle for beer, etc.)

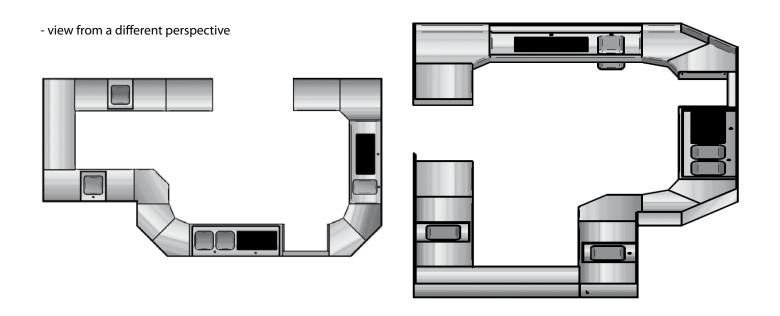
Type RL / RP:

- polished edge R15
- higher edge h = 150 or h = 200
- rounded side edge R15
- holes for batteries / faucet
- holes for other equipment (wires, nozzle for beer, etc.)

EXAMPLES OF CONFIGURATION OF BAR line TOP PLATES

There is an infinite number of possible configurations of our top plates. Below we present you a few sample settings.

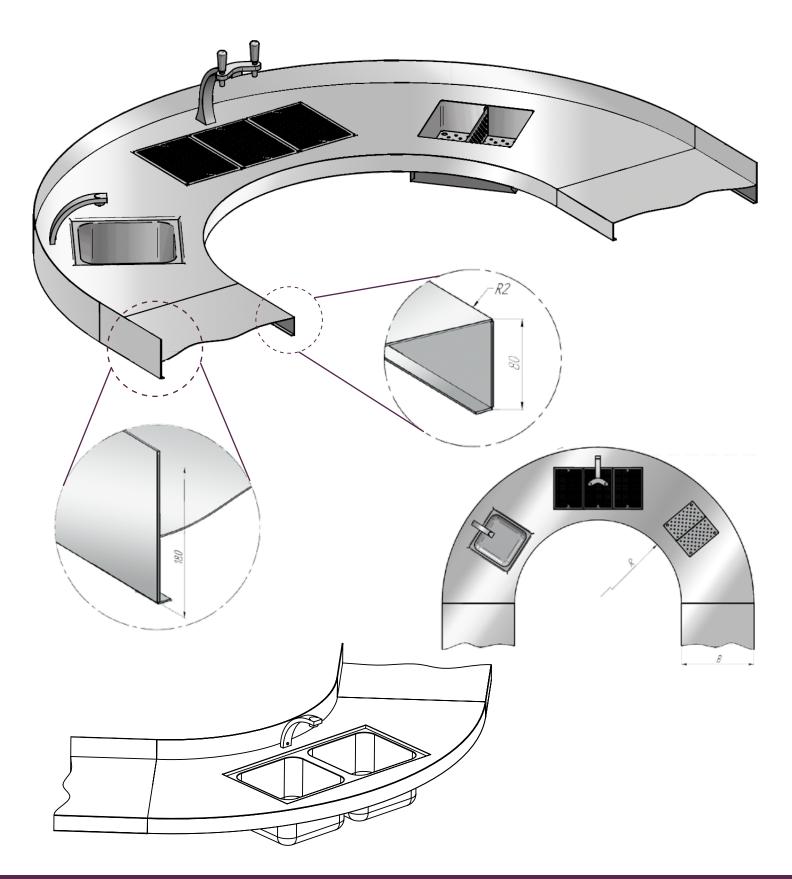




For demanding clients we offer top plates in the shape of:

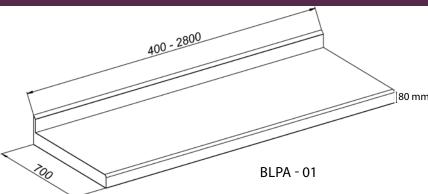
- arches
- ellipses (internal or external), with customized dimensions.

Arc-shaped plates and ellipses do not have rounded edges from the service side. The rear "anti-splash" edge h=100 mm has the thickness of 3 mm.



TOP PLATES

TYPE A



In standard

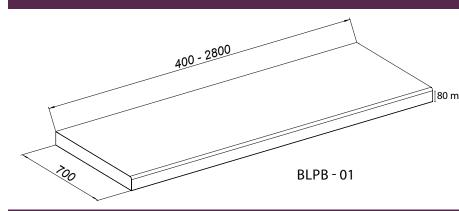
- vibrated surface of the plate for stainless steel plates
- rear edge h = 100 mm
- rounded front edge R15

Options:

- higher edge h = 150 mm or h = 200 mm
- polished edges R15
- rounded side edges R15
- holes for batteries / faucet
- holes for other equipment (wires, nozzle for beer, etc.)
- top plate thickness = 80 mm

More on page: 40

TYPE B



In standard

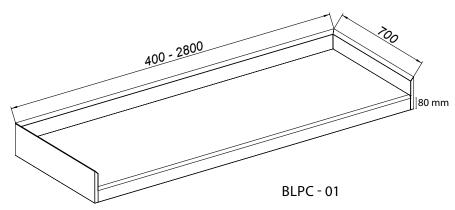
- vibrated surface of the plate for stainless steel plates
- rounded front edge R15

Options:

- polished edges R15
- 80 mm side and rear edges rounded R15
 - holes for batteries / faucet
 - holes for other equipment (wires, nozzle for beer, etc.)
 - top plate thickness = 80 mm

More on page: 41

TYPE C



In standard:

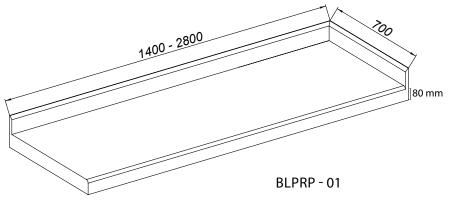
- vibrated surface of the plate for stainless steel plates
- back edge and side edges h = 100 mm
- rounded front edge R15

Options:

- front edge polished R15
- higher edge h = 150 or h = 200
- holes for batteries / faucet
- holes for other equipment (wires, nozzle for beer, etc.)
- top plate thickness = 80 mm

More on page: 42

TYPE RL/RP



In standard:

Type RL / RP:

- vibrated surface of the plate for stainless steel plates
- back edge and side edge (right-RP, or left RL) h = 100 mm
- rounded front edge R15
- RP- right side edge
- RL- left side edge

Options:

- polished edge R15
- higher edge h = 150 or h = 200
- rounded side edge R15
- holes for batteries / faucet
- holes for other equipment (wires, nozzle for beer, etc.)
- top plate thickness = 80 mm

More on page: 42

TYPE A - examples

Plate with two sinks Plate with immersion Plate with sink 400x400 - for furniture 305x510 - for equipment and furniture **BLPA - 02 BLPA - 03 BLPA - 04** Plate with drainer Plate with drainer, sink and a hole for a beer Plate with two sinks and a drainer 400x400 - for furniture 305x510 - for equipment and furniture **BLPA - 05 BLPA - 06 BLPA - 07** Plate with sink over the machine room Plate "tightly screwed" Plate "tightly screwed" with immersion type 1 - "tightly screwed" on one side type 2 - "tightly screwed" on both sides type 1 - "tightly screwed" on one side type 1 - "tightly screwed" on one side type 2 - "tightly screwed" on both sides type 2 - "tightly screwed" on both sides 400x400 - for furniture 305x510 - for equipment and furniture **BLPA - 08 BLPA - 09 BLPA - 10** Plate with partial immersion and a sink Plate with partial immersion and a sink Plate for cabinets fot bottles -400x400 "tightly screwed" "tightly screwed, both sides BLPA - 0012 - on one side BLPA - 0013 - on both sides **BLPA - 13 BLPA - 14 BLPA - 11** Corner top plate 90° - external - "tightly scre-Corner top plate 45° - internal - "tightly Corner top plate 90° - external - "tightly wed" on both sides screwed" on both sides screwed" on both sides 470 867 283 BLPA - 15 BLPA - 16 BLPA - 17 Plate for cabinets for bottles - "tightly scre-Plate with sink and big drainer Corner top plate 45° - external - "tightly screwed" on both sides wed" on one side "tightly screwed" one side - variant L (P) **BLPA - 19 BLPA - 20 BLPA - 18**

All dimensions are given in [mm].

Dora Metal reserves the right to change the design of products. It is possible to produce individual project of top plate after consultation with Dora Metal technical department.

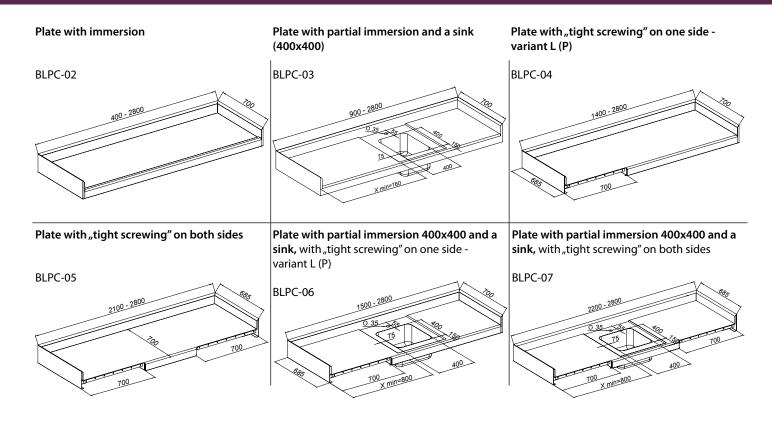
TYPE B - examples

Plate with immersion Plate with sink Plate with two sinks 400x400 - for furniture 305x510 - for equipment and furniture 1000 - 2800 400 - 2800 500 - 2800 **BLPB - 02 BLPB - 03 BLPB - 04** Plate with drainer Plate with drainer, sink and a hole for a beer Plate with two sinks and a drainer 400x400 - for furniture 305x510 - for equipment and furniture 1200 - 2800 **BLPB - 05 BLPB - 06 BLPB - 07** Plate with sink over the machine room Plate "tightly screwed" Plate "tightly screwed" with immersion type 1 - "tightly screwed" on one side type 1 - "tightly screwed" on one side type 1 - "tightly screwed" on one side type 2 - "tightly screwed" on both sides type 2 - "tightly screwed" on both sides type 2 - "tightly screwed" on both sides 400x400 - for furniture 305x510 - for equipment and furniture **BLPB - 08 BLPB - 09 BLPB - 10** Plate for cabinets fot bottles -Plate with partial immersion and a sink Plate with partial immersion and a sink 400x400 "tightly screwed" "tightly screwed" both sides BLPB - 0012 - on one side BLPB - 0013 - on both sides 600, 800, 1000 900 - 2800 **BLPB - 13 BLPB - 14 BLPB - 11** Corner top plate 90° - external - "tightly scre-Corner top plate 45° - internal - "tightly Corner top plate 90° - external - "tightly wed" on both sides screwed" on both sides screwed" on both sides 900 283 BLPB - 15 BLPB - 17 BLPB - 16 Plate for cabinets for bottles - "tightly scre-Plate with sink and big drainer Corner top plate 45° - external - "tightly wed" on one side "tightly screwed" one side - variant L (P) screwed" on both sides **BLPB - 19 BLPB - 20** BLPB - 18

All dimensions are given in [mm].

Dora Metal reserves the right to change the design of products. It is possible to produce individual project of top plate after consultation with Dora Metal technical department.

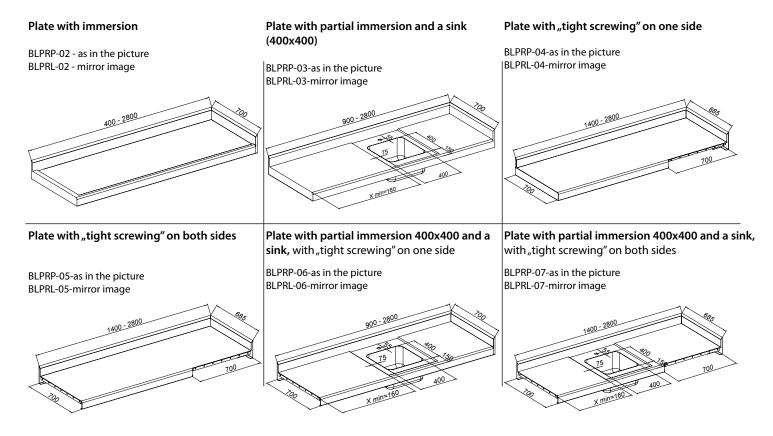
Top plates type C - examples



All dimensions are given in [mm].

Dora Metal reserves the right to change the design of products. It is possible to produce individual project of top plate after consultation with Dora Metal technical department.

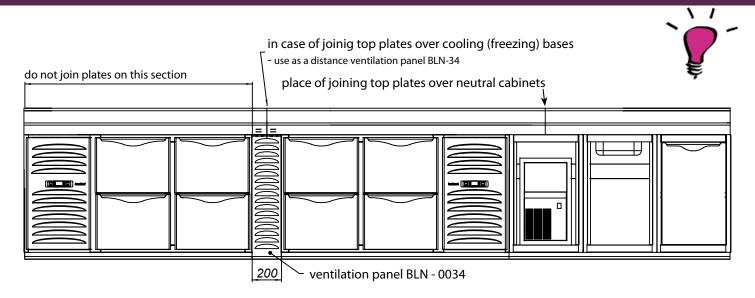
Top plates type RP/RL - examples



All dimensions are given in [mm].

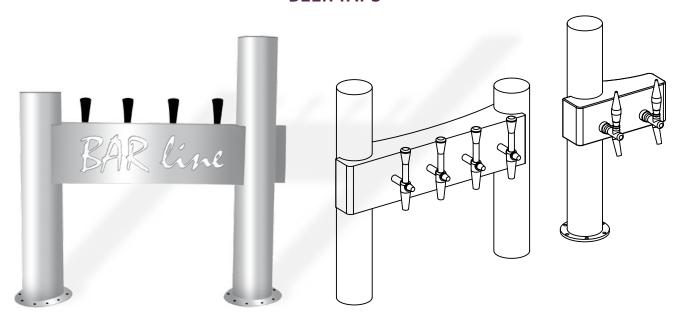
Dora Metal reserves the right to change the design of products. It is possible to produce individual project of top plate after consultation with Dora Metal technical department.

INSTRUCTIONS FOR JOINING TOP PLATES WITH "TIGHT SCREWING"



ADDITIONAL OPTIONS

BEER TAPS



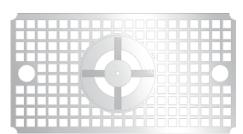
We make beer taps on request, with the possibility of laser-cut logo and LED backlight.

SPRINKLER FOR BEER MUGS











Cooling mug by sprinkling it with cold water is one of the elements resulting in the proper beer foaming.

































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